

Shaped steel tubes. Technical requirements

13663-86

13 1900, 13 4400, 13 5100, 13 7300

01.01.88

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 (, . 2).
 1.
 1.1. , -
 1.2. , 8638, 8639, 8642,
 8644 - 8646. 8639.
 1.3. , -
 1.4. 2 , 2 , 2 , 4 , 4 , 4
 380; 10, , 20, 35, 45, 08 — 1050.
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 1.5. : 380;
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 1050 380.
 (, . 1).
 1.6. .
 1.7. .1. -

	, / 2 (/ 2)	, / 2 (/ 2)	6 ₅ , %
10	353 (36)	216 (22)	24
20	412 (42)	245 (25)	21
35	510 (52)	294 (30)	18
45	549 (56)	323 (33)	14
10	343 (35)	206 (21)	24
20	412 (42)	245 (25)	20
35	510 (52)	294 (30)	18
45	549 (56)	323 (33)	14
2, 2, 2	333 (34)	206 (21)	24
4, 4, 4	412 (42)	245 (25)	21
10, 20	333 (34)	206 (21)	24
	412 (42)	245 (25)	21

1.8.

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	, / 2 (/ 2)	6 ₅ , %
08	314(32)	13
10, 2, 2	353 (36)	10
20, 4, 4, 4	372 (38)	10

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1.7, 1.8. (

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1.9.2.

1.9.3.

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26.09.86 2918

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13663-68

4.

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166-89	3.2	8645-68	1.2
380-94	1.4; 1.5	8646-68	1.2
1050-88	1.4; 1.5	10006-80	3.12
3845-75	3.11	10692-80	2.1; 4.1
6507-90	3.2; 3.3	18360-93	3.2
7502-98	3.5	22536.0-87	3.9
7565-81	3.10	22536.1-88	3.9
7661-67	3.4	22536.2-87	3.9
8026-92	3.4; 3.6	22536.3-88	3.9
8638-57	1.2	22536.4-88	3.9
8639-82	1.2	22536.5-87	3.9
8642-68	1.2	22536.6-88	3.9
8644-68	1.2		

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1987 .,

1989 .(

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